

Process for the preparation of dentures.

Abstract

5 The invention relates to a process for the preparation of dentures, comprising the steps:

- a) preparation of a blank,
- b) processing of the blank by milling methods,
- 10 c) dense sintering of the blank in a temperature range from 1200 to 1650°C,

the blank comprising a pre-sintered material and having a raw breaking resistance of 15 to 30 MPa.